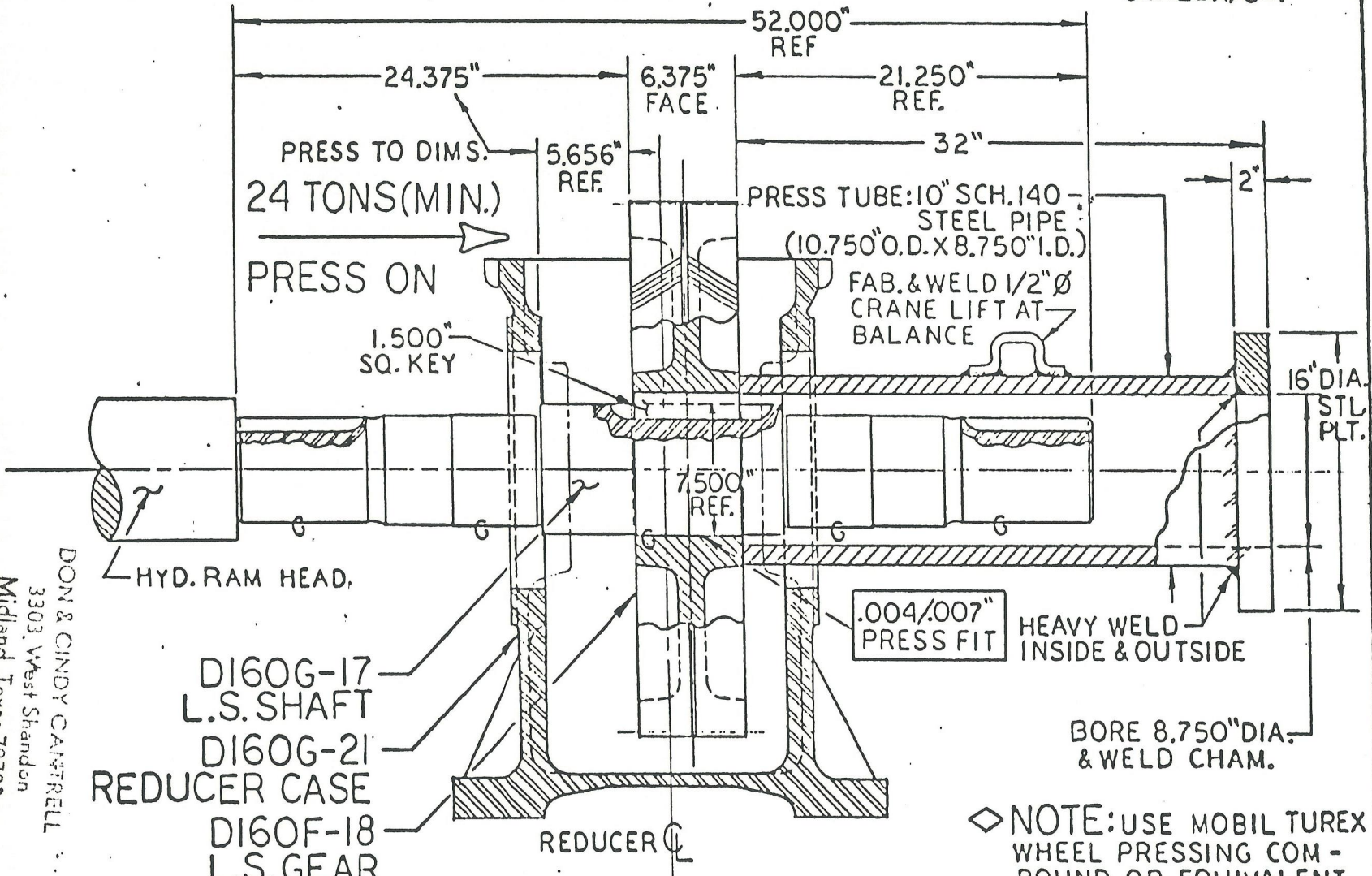


SCALE: 1/8"=1"



DON & CINDY CAMPBELL
3303 West Shandon
Midland, Texas 79703
Phone 697-5167

◇ REVERSE
PRESS TUBE

VIEW FROM LOW SPEED
BORE END OF REDUCER CASE

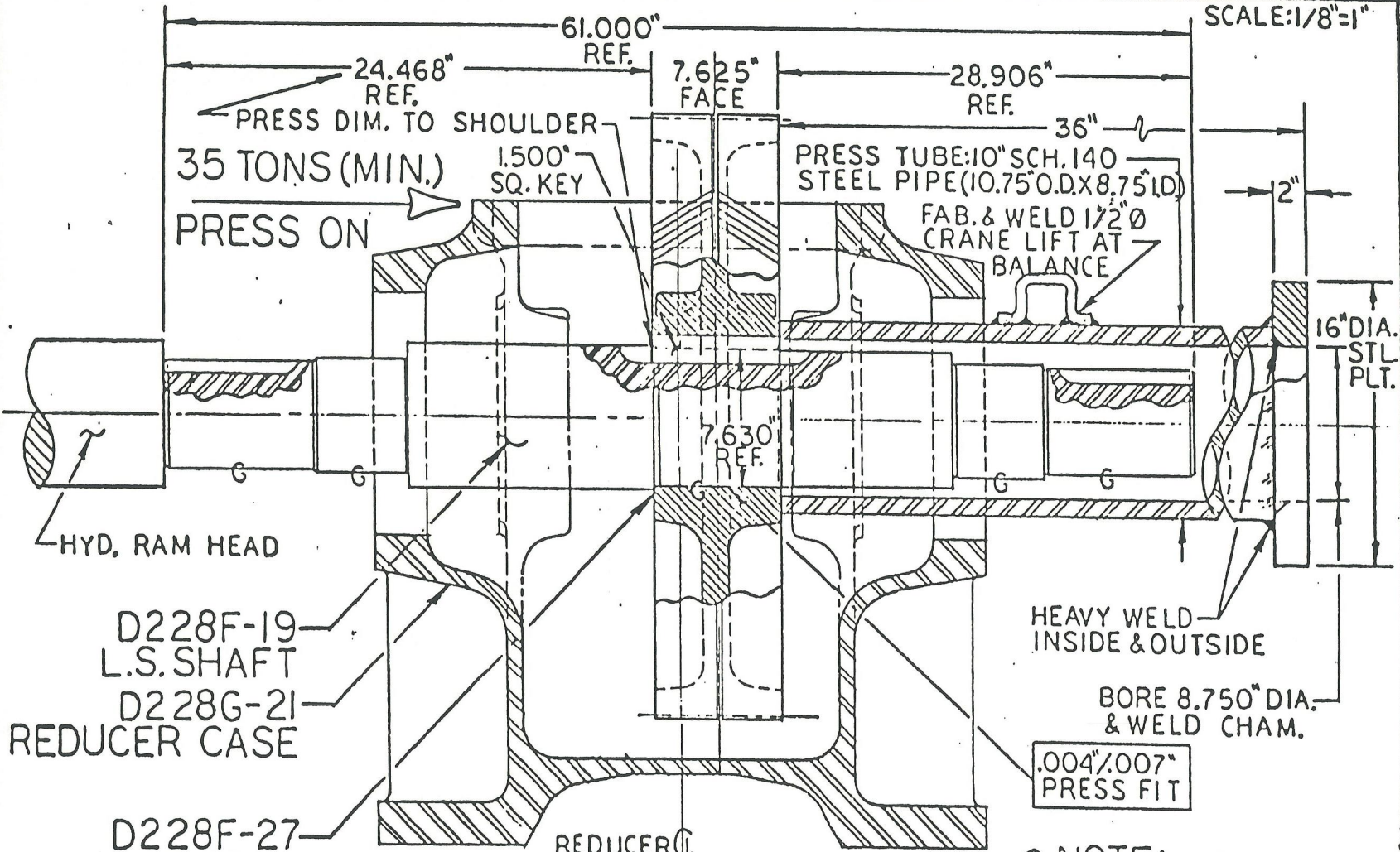
◇ NOTE: USE MOBIL TUREX
WHEEL PRESSING COM-
POUND OR EQUIVALENT.

DRN. 3-16-82 (M.E.T.)

PRESS OFF OPERATION REQUIRES
70 TONS (MIN.) NOTE! TONNAGE PRESSURES
MAY VARY DEPENDING UPON FINISH, SELECT
MATCH AND CONDITION OF UNIT.

D160G HYDRAULIC PRESS FIXTURE
& APPLICATION FOR INSTALLATION
& REMOVAL OF L.S. SHAFT & GEAR

SCALE: 1/8"=1"



- D228F-19 L.S. SHAFT
- D228G-21 REDUCER CASE
- D228F-27 L.S. GEAR

◇ REVERSE PRESS TUBE

VIEW FROM LOW SPEED BORE END OF REDUCER CASE

.004"-.007" PRESS FIT

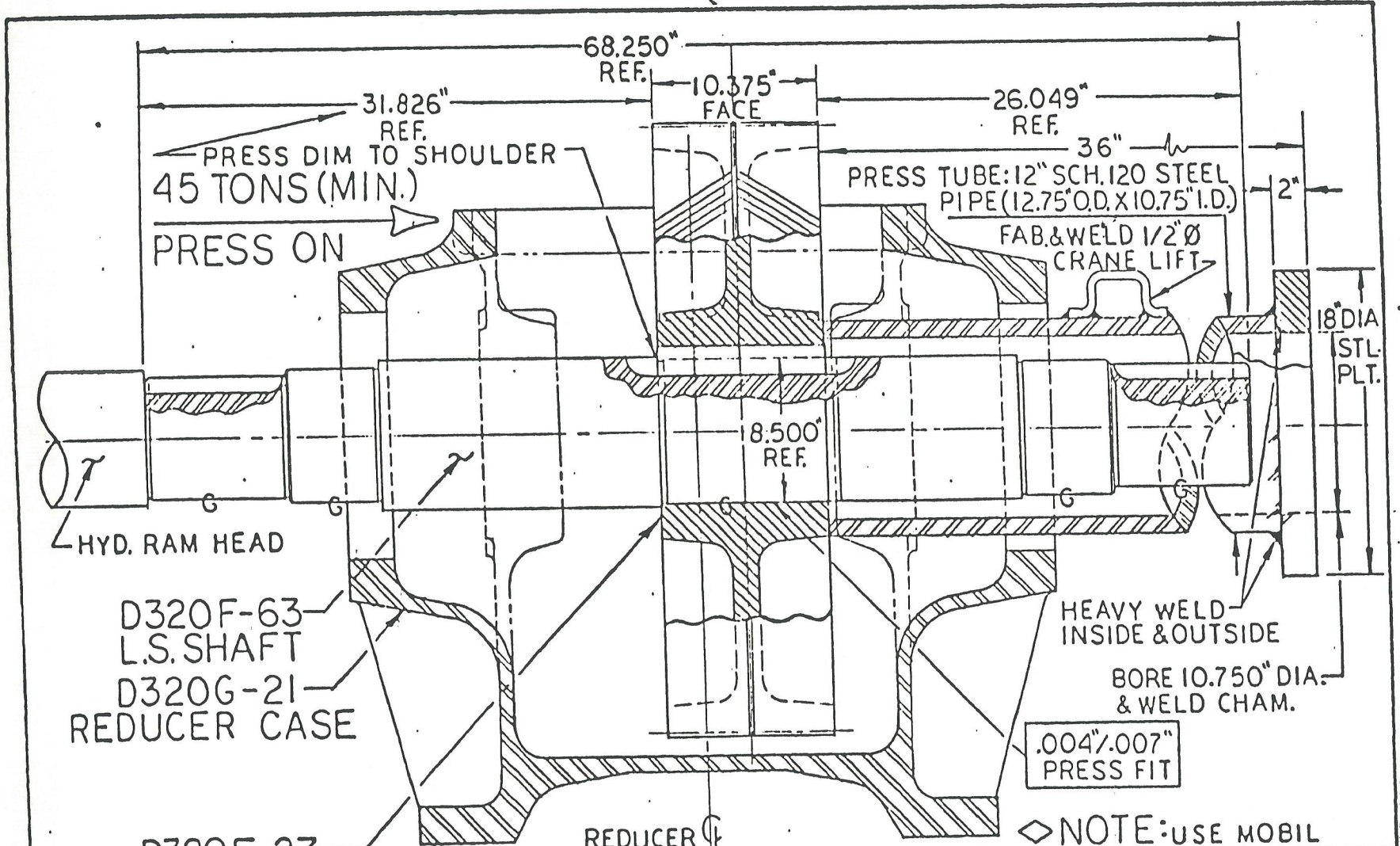
◇ NOTE: USE MOBIL TUREX WHEEL PRESSING COMPOUND OR EQUIV.

PRESS OFF OPERATION REQUIRES 100 TONS (MIN.) NOTE! TONNAGE PRESSURES MAY VARY DEPENDING UPON FINISH, SELECT MATCH AND CONDITION OF UNIT.

D228G HYDRAULIC PRESS FIXTURE & APPLICATION FOR INSTALLATION & REMOVAL OF L.S. SHAFT & GEAR

DRN. 3-17-82 (M.E.T.)

DON & CINDY CANTRELL
 3303 West Shandon
 Midland, Texas 79703
 Phone 697-5167



◇ REVERSE PRESS TUBE

PRESS OFF OPERATION

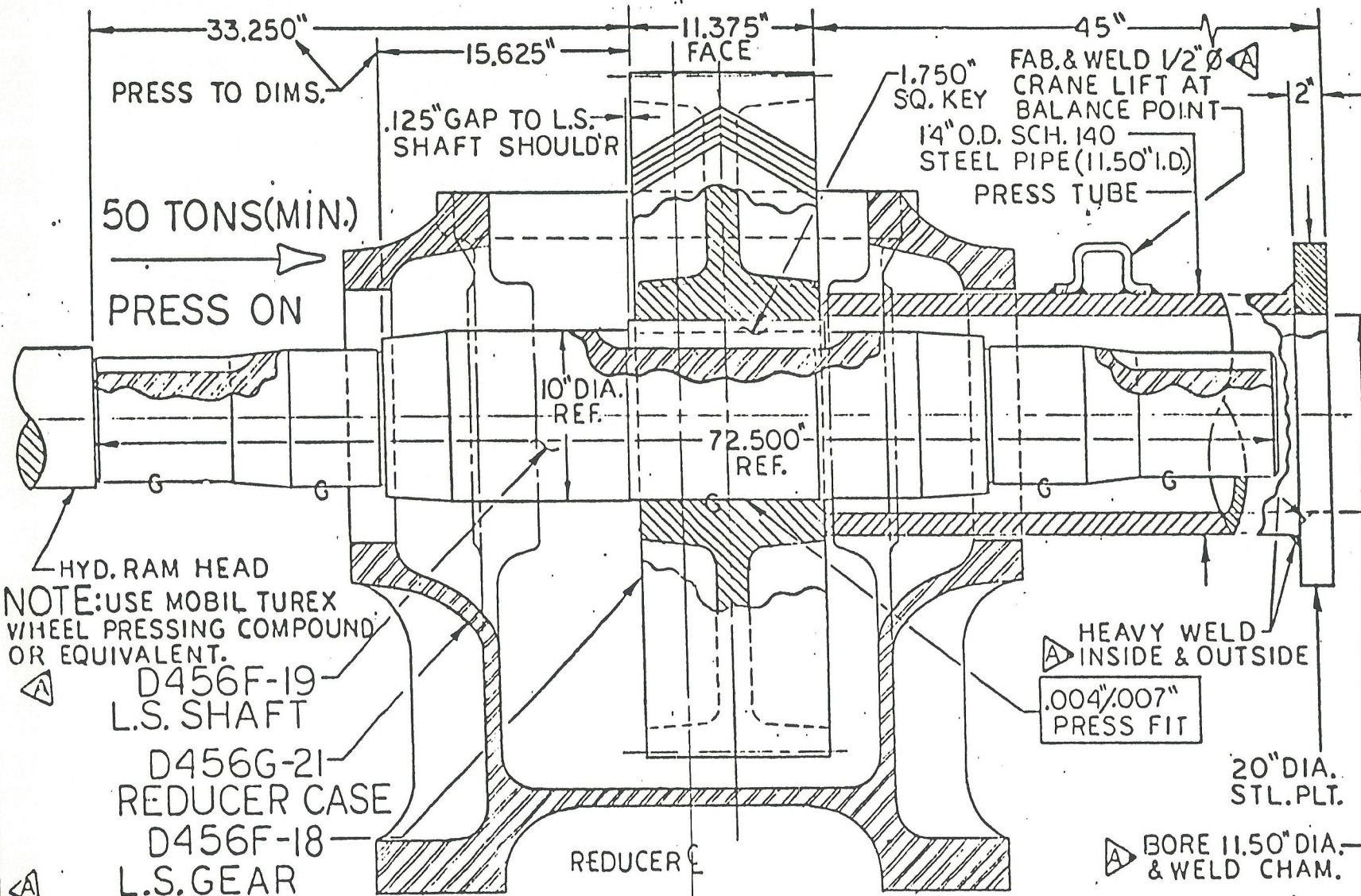
SCALE: 1/8"=1"

DRN. 3-18-82 (M.E.T.)

REQUIRES 100 TONS (MIN.)
 NOTE! TONNAGE PRESSURES MAY VARY
 DEPENDING UPON FINISH, SELECT MATCH
 AND CONDITION OF UNIT.

D320G HYDRAULIC PRESS FIXTURE
 & APPLICATION FOR INSTALLATION
 & REMOVAL OF L.S. SHAFT & GEAR

DON & GINDY CANTRELL
 3303 West Shandon
 Midland, Texas 79703
 Phone 697-5167



33.250"
PRESS TO DIMS.

50 TONS(MIN.)
PRESS ON

PRESS ON

15.625"
.125" GAP TO L.S. SHAFT SHOULD'R

11.375"
FACE

1.750" SQ. KEY
FAB. & WELD 1/2" Ø
CRANE LIFT AT
BALANCE POINT
14" O.D. SCH. 140
STEEL PIPE (11.50" I.D.)
PRESS TUBE

HYD. RAM HEAD
NOTE: USE MOBIL TUREX
WHEEL PRESSING COMPOUND
OR EQUIVALENT.

- ▲ D456F-19 L.S. SHAFT
- D456G-21 REDUCER CASE
- D456F-18 L.S. GEAR

REDUCER C

▲ HEAVY WELD
INSIDE & OUTSIDE
.004"/.007"
PRESS FIT

20" DIA.
STL. PLT.

▲ BORE 11.50" DIA.
& WELD CHAM.

NOTE! TONNAGE PRESSURS MAY
VARY DEPENDING UPON FINISH,
SELECT MATCH & COND. OF UNIT.

VIEW FROM LOW SPEED
BORE END OF REDUCER CASE

REV. ▲ 3-12-82 M.T.
DRN. 5-12-80 M.T.

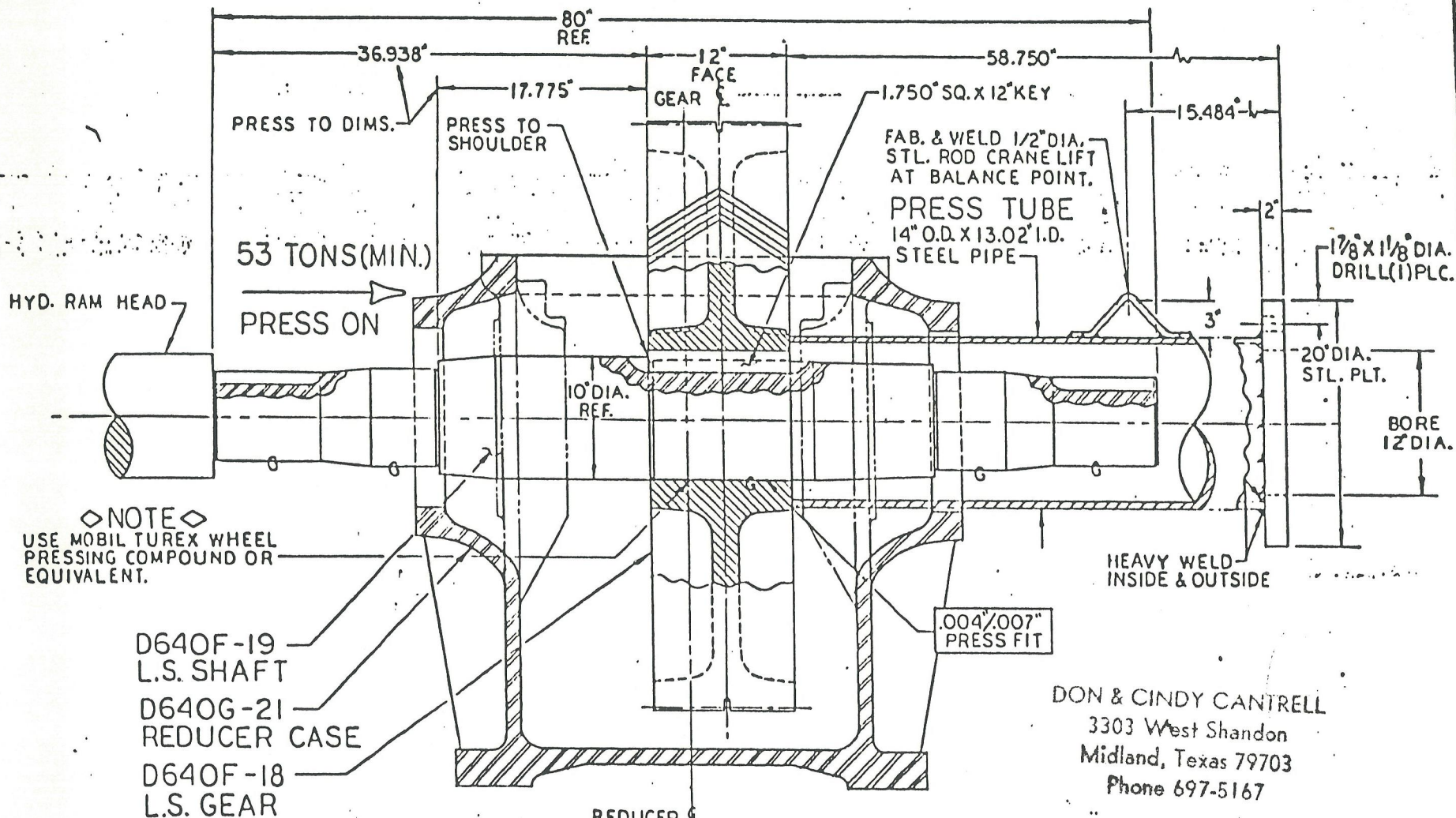
PRESS OFF OPERATION REQUIRES
150 TONS(MIN.) ▲

D456G HYDRAULIC PRESS
APPLICATION FOR INSTALLATION
& REMOVAL OF L.S. SHAFT & GEAR

REVERSE PRESS TUBE ▲

SCALE: 1/8" = 1"

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 3303 West Shandon
 Midland, Texas 79703
 Phone 697-5167



◇NOTE◇
USE MOBIL TUREX WHEEL
PRESSING COMPOUND OR
EQUIVALENT.

- D640F-19 L.S. SHAFT
- D640G-21 REDUCER CASE
- D640F-18 L.S. GEAR

REDUCER
VIEW FROM LOW SPEED
BORE END OF REDUCER CASE

DON & CINDY CANTRELL
3303 West Shandon
Midland, Texas 79703
Phone 697-5167

◇REVERSE
PRESS TUBE

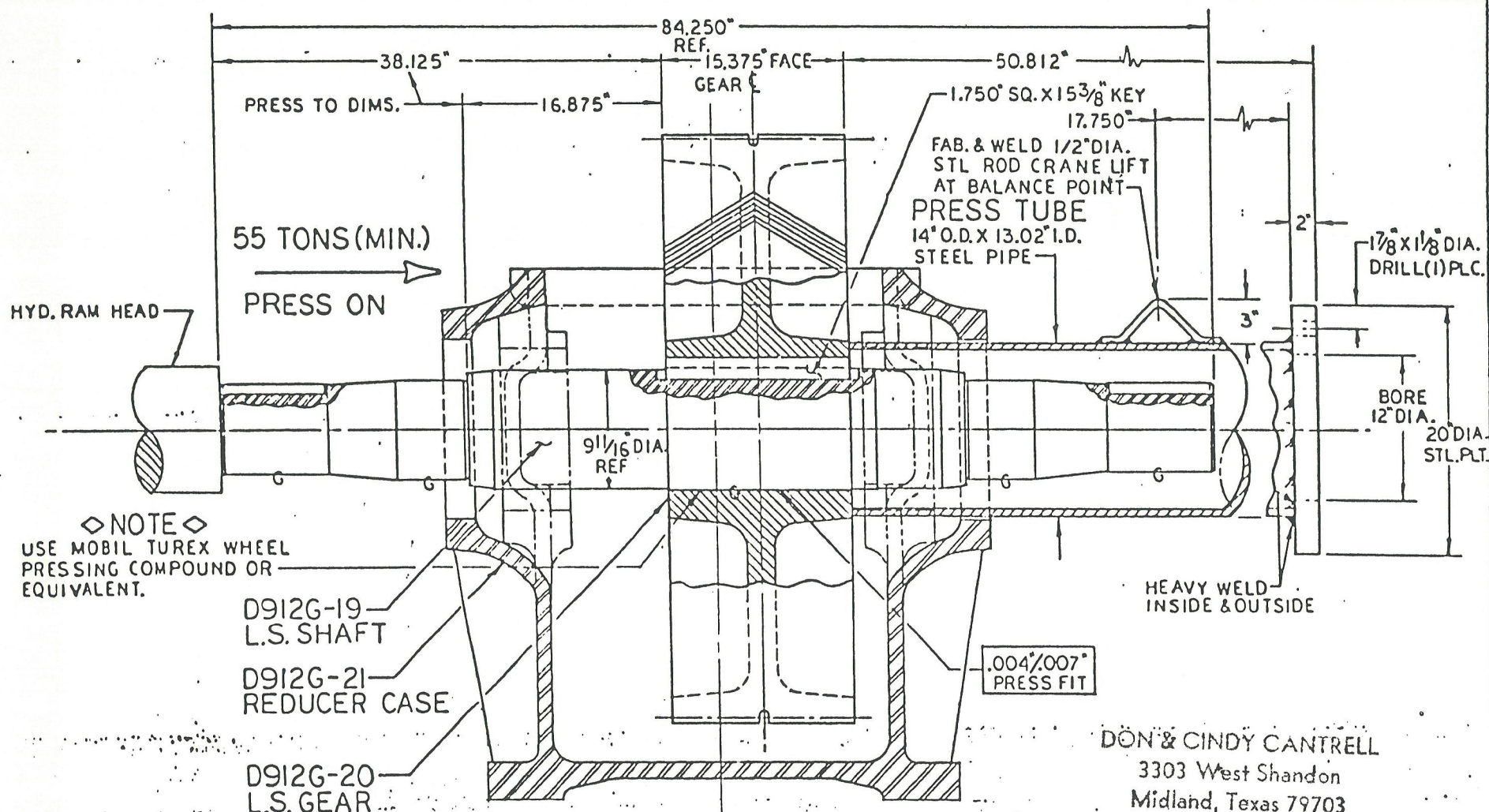
PRESS OFF OPERATION
REQUIRES 300 TONS(MIN.)

◇NOTE◇ TONNAGE PRESSURES MAY VARY DEPENDING
UPON FINISH, SELECT MATCH & CONDITION OF UNIT.

SCALE: 1/8"=1"

D640G HYDRAULIC PRESS
APPLICATION FOR INSTALLATION
& REMOVAL OF L.S. SHAFT & GEAR

DRN:10-17-83 M.E.T.



◇ NOTE ◇
 USE MOBIL TUREX WHEEL
 PRESSING COMPOUND OR
 EQUIVALENT.

- D912G-19
L.S. SHAFT
- D912G-21
REDUCER CASE
- D912G-20
L.S. GEAR

.004⁺/.007⁻
 PRESS FIT

HEAVY WELD
 INSIDE & OUTSIDE

DON & CINDY CANTRELL
 3303 West Shandon
 Midland, Texas 79703
 Phone 697-5167

◇ REVERSE
 PRESS TUBE

PRESS OFF OPERATION
 REQUIRES 350 TONS(MIN.)

◇ NOTE ◇ TONNAGE PRESSURES MAY VARY DEPENDING
 UPON FINISH, SELECT MATCH & CONDITION OF UNIT.

REDUCER
 VIEW FROM LOW SPEED
 BORE END OF REDUCER CASE

DRN:10-20-83 M.E.T.

D912G HYDRAULIC PRESS
 APPLICATION FOR INSTALLATION
 & REMOVAL OF LS SHAFT & GEAR

SCALE: 1/8"=1"